

AMERIPAK MODEL H150M HORIZONTAL WRAPPTER (OR EQUIVALENT PRODUCT)

MODEL H150M HORIZONTAL WRAPPER

PRODUCT DESCRIPTION:

The proposed equipment will be designed to wrap the following products:

| Product Description | Length x Width x Height | Speed |
|---------------------------|-------------------------|--------------|
| Assorted commissary items | Various | Up to 90 PPM |
| Tray | 8.5" X 6.5" X 1" | Up to 90 PPM |

PRODUCT SAMPLES

It will be necessary for you to supply product at two times during the processing of your order. First, 6 samples of each size product listed above will be required for engineering evaluation, design work and order entry. We also need a 6' long sample of each wrapping film required.

After processing your order, our Engineering Department will select up to two of your products for machine checkout and acceptance. Typically, we will select a larger and a smaller product.

About 2-weeks prior to testing, we will require a quantity of each selected product (typically 5 minutes running time worth of product) along with a roll of film for each film width tested. AmeriPak is not responsible for delays in shipment due to a lack of sample product, testing product or wrapping materials. During testing all product setting will be entered into the PLC and touch screen for future to facilitate and minimize changeover time.

WRAPPING MATERIAL

Wrapping material used to over wrap the above products is: Heat sealable 1 mil polypropylene film and 80 gauge polyester film.

OPERATING SPEED

The above noted speed(s) are the target speeds for the application. The speed at which satisfactory seals can be obtained can only be determined after testing and evaluation.

PRODUCT FEEDING

The customer will be responsible for placing product into the flights of the infeed conveyor in an accurate and consistent manner.

PRODUCT DISCHARGE

The customer will be responsible for handling the product after being conveyed from the discharge conveyor.

GUARDING

The guarding of the wrapper has been arranged for maximum operator safety and includes electrically interlocked guards with electrical safety circuits to automatically stop the equipment under unsafe conditions. All guarding not equipped with electrical interlocks will require tools to remove.

ELECTRICAL SUPPLY

This wrapper will be arranged to receive your electrical supply of 230v, 3phase, 60 hertz with electrical ground. The electrical cabinet and controls are designed to meet N.E.M.A. 1 electrical standards.

MACHINE SPECIFICATIONS FOR YOUR APPLICATION

- a. 7.5 ft. long dual pitch platform chain infeed conveyor, offering 4.5 ft. of clear feeding space. *Provides two infeed conveyor chain spacings for optimal product placement into film tube.*
- b. Two column mounted self-centering parent rolls with a 20" roll width capacity.
- c. Variable speed 1 HP AC drive motor.
- d. Three sets of driven fin wheels, the first set for pulling, second for sealing and third set for pulling and fin turning.
- e. Driven 24" long discharge conveyor.
- f. One-up 10" wide end crimper with a 3/8" seal surface and a bias-cut knife and anvil.
- g. Electronic touch-screen machine control panel. Controls machine speed, temperature controls and package length for up to 15 products.
- h. One adjustable forming box.
- i. EZ set crimper phasing to allow positioning of the end crimper between products
- j. Overload clutch on the end crimpers.
- k. Machine is finished with Gray powder coat.
- l. Casters for portability
- m. Includes 2 days of onsite set up and training by a factory trained technician.
- n. Film perforating roller assembly.
- o. Relieved upper crimper shaft offering 4" of product clearance for taller products.
- p. AmeriPak patented roller rider conveyor to assist top heavy and short product through the crimper end seal area.

TITLE – RISK OF LOSS – INSURANCE – ASSIGNMENT

Delivery of the goods, f.o.b. BUYER'S facility, to a carrier or SELLER shall constitute transfer of risk of loss. Title to the goods shall remain with SELLER as a named loss payee until the full purchase price is paid. Neither BUYER nor SELLER shall assign this contract without prior written consent of the other.

TRAINING

Two days of onsite set up and training by a factory trained technician is included. Customer training is conducted free-of-charge at AmeriPak factory as part of the mandatory factory acceptance test. Training and Installation is also available at the customer's location at an extra charge, either through AmeriPak Factory Service Technicians or through Factory Trained AmeriPak distributor technicians.